## Operation, Parts

# Electric Airless Sprayers



ΕN

For professional use only. Not approved for use in explosive atmospheres or hazardous (classified) locations. For portable airless spraying of architectural paints and coatings.

#### 190/290/390 PC Classic Models:

3000 psi (207 bar, 20.7 MPa) Maximum Working Pressure 3300 psi (228 bar, 22.8 MPa) Maximum Working Pressure See page 3 for additional model information.



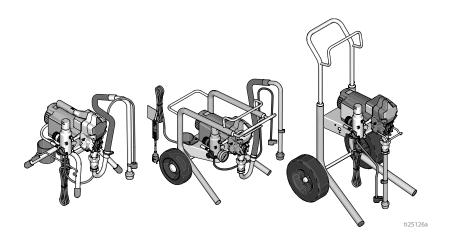
#### Important Safety Instructions

Read all warnings and instructions in this manual and related manuals before using the equipment. Be familiar with the controls and the proper usage of the equipment. Save these instructions.

#### **Related Manuals**

Gun – 311861 (Contractor/FTx) 312830 (SG3) 3A6285 (Contractor PC)

Pump - 334599



Use only genuine Graco replacement parts.
The use of non-Graco replacement parts may void warranty.

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## Models

|   |                           |                               |        |        | Hi-Boy   |
|---|---------------------------|-------------------------------|--------|--------|----------|
|   |                           |                               | Stand  | Lo-Boy |          |
|   | VAC                       | Model                         |        |        | <b>6</b> |
|   |                           | 390 PC                        | 17C310 |        | 17C313   |
| Intertek 110474 Certified to CAN/CSA C22.2 No. 68 Conforms to UL 1450 | 120<br>USA                | NOVA 390 PC                   | 826195 |        |          |
|   | 120                       | 190 PC Express                | 17D899 |        |          |
|   | Mexico/Central<br>America | 190 PC Express with Jetroller | 17C121 |        |          |
|   | 230                       | 190 PC Express                | 17D900 |        |          |
|   | South America             | 190 PC Express with Jetroller | 17C120 |        |          |
|   |                           | 190 PC Express                | 17D901 |        |          |
| CE  | 230                       | 190 PC Express with Jetroller | 17C122 |        |          |
|   | CEE 7/7                   | 190 PC Classic                | 17C438 |        | 17C342   |
|   |                           | 290 PC Classic                | 17C344 |        | 17C343   |
|   |                           | 390 PC Classic                | 17C348 |        | 17C349   |
|   | 230<br>Europe Multi       | 390 PC Classic                | 17C346 |        | 17C351   |
|   | 110                       | 190 PC Classic                | 17C341 |        |          |
|   | UK                        | 290 PC Classic                | 18C268 |        |          |
|   |                           | 390 PC Classic                | 17C347 |        | 17C350   |
|   | 100<br>Japan/Taiwan       | 390 PC                        | 17C385 |        |          |
|   | 230                       | 190 PC Express                | 17C384 |        |          |
| <b>A</b>  | Asia/ANZ                  | 390 PC                        | 17C386 | 17C387 | 17C388   |
|   | 230<br>China              | 390 PC Classic                | 17C389 |        |          |

### Warnings

### Warnings

The following warnings are for the setup, use, grounding, maintenance, and repair of this equipment. The exclamation point symbol alerts you to a general warning and the hazard symbols refer to procedure-specific risks. When these symbols appear in the body of this manual or on warning labels, refer back to these Warnings. Product-specific hazard symbols and warnings not covered in this section may appear throughout the body of this manual where applicable.

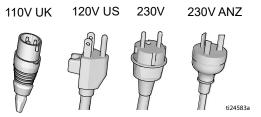
### **MARNING**



#### GROUNDING

This product must be grounded. In the event of an electrical short circuit, grounding reduces the risk of electric shock by providing an escape wire for the electric current. This product is equipped with a cord having a grounding wire with an appropriate grounding plug. The plug must be plugged into an outlet that is properly installed and grounded in accordance with all local codes and regulations.

- Improper installation of the grounding plug is able to result in a risk of electric shock.
- When repair or replacement of the cord or plug is required, do not connect the grounding wire to either power terminal.
- The wire with insulation having an outer surface that is green with or without yellow stripes
  is the grounding wire.
- Check with a qualified electrician or serviceman when the grounding instructions are not completely understood, or when in doubt as to whether the product is properly grounded.
- Do not modify the plug provided; if it does not fit the outlet, have the proper outlet installed by a qualified electrician.
- This product is for use on a nominal 110V, 120V, or 230V circuit and has a grounding plug similar to the plugs illustrated below.



- Only connect the product to an outlet having the same configuration as the plug.
- · Do not use an adapter with this product.

#### **Extension Cords:**

- Use only a 3-wire extension cord that has a grounding plug and a grounding receptacle that
  accepts the plug on the product.
- Make sure your extension cord is not damaged. If an extension cord is necessary use 12 AWG (2.5mm²) minimum to carry the current that the product draws.
- An undersized cord results in a drop in line voltage and loss of power and overheating.

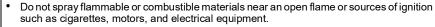
### WARNING



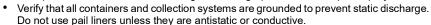
#### FIRE AND EXPLOSION HAZARD

Flammable fumes, such as solvent and paint fumes, in work area can ignite or explode. To help prevent fire and explosion:





Paint or solvent flowing through the equipment is able to result in static electricity. Static electricity creates a risk of fire or explosion in the presence of paint or solvent fumes. All parts of the spray system, including the pump, hose assembly, spray gun, and objects in and around the spray area shall be properly grounded to protect against static discharge and sparks. Use Graco conductive or grounded high-pressure airless paint sprayer hoses.



- Connect to a grounded outlet and use grounded extensions cords. Do not use a 3-to-2 adapter.
- Do not use a paint or a solvent containing halogenated hydrocarbons.
- Do not spray flammable or combustible liquids in a confined area.
- Keep spray area well-ventilated. Keep a good supply of fresh air moving through the area.
- Sprayer generates sparks. Keep pump assembly in a well ventilated area at least 20 feet (6.1 m) from the spray area when spraying, flushing, cleaning, or servicing. Do not spray pump assembly.
- Do not smoke in the spray area or spray where sparks or flame is present.
- Do not operate light switches, engines, or similar spark producing products in the spray
- Keep area clean and free of paint or solvent containers, rags, and other flammable materials.
- Know the contents of the paints and solvents being sprayed. Read all Safety Data Sheets (SDS) and container labels provided with the paints and solvents. Follow the paint and solvents manufacturer's safety instructions.

Keep a working fire extinguisher in the work area.









## Warnings

#### **MARNING**



#### SKIN INJECTION HAZARD

High-pressure spray is able to inject toxins into the body and cause serious bodily injury. In the event that injection occurs, **get immediate surgical treatment**.



- Do not aim the gun at, or spray any person or animal.
- Keep hands and other body parts away from the discharge. For example, do not try to stop leaks with any part of the body.
- Always use the spray tip guard. Do not spray without spray tip guard in place.
- Use Graco spray tips.



Use caution when cleaning and changing spray tips. In the case where the spray tip clogs
while spraying, follow the Pressure Relief Procedure, page 12, for turning off the unit and
relieving the pressure before removing the spray tip to clean.

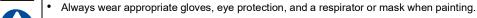


- Equipment maintains pressure after power is shut off. Do not leave the equipment
  energized or under pressure while unattended. Follow the Pressure Relief Procedure,
  page 12, when the equipment is unattended or not in use, and before servicing, cleaning,
  or removing parts.
- Check hoses and parts for signs of damage. Replace any damaged hoses or parts.
- This system is capable of producing 3300 psi (228 bar, 22.8 MPa). Use Graco replacement
  parts or accessories that are rated a minimum of 3300 psi (228 bar, 22.8 MPa).
- Always engage the trigger lock when not spraying. Verify the trigger lock is functioning properly.
- Verify that all connections are secure before operating the unit.
- Know how to stop the unit and bleed pressure quickly. Be thoroughly familiar with the controls.



#### **EQUIPMENT MISUSE HAZARD**

Misuse can cause death or serious injury.





- Do not overreach or stand on an unstable support. Keep effective footing and balance at all times
- Stay alert and watch what you are doing.
- Do not operate the unit when fatigued or under the influence of drugs or alcohol.
- Do not kink or over-bend the hose
- Do not expose the hose to temperatures or to pressures in excess of those specified by Graco.
- Do not use the hose as a strength member to pull or lift the equipment.
- Do not spray with a hose shorter than 25 feet.
- Do not alter or modify equipment. Alterations or modifications may void agency approvals and create safety hazards.
- Make sure all equipment is rated and approved for the environment in which you are using it.

#### **↑WARNING**



#### **ELECTRIC SHOCK HAZARD**

This equipment must be grounded. Improper grounding, setup, or usage of the system can cause electric shock.



- Turn off and disconnect power cord before servicing equipment.
- · Connect only to grounded electrical outlets.
- Use only 3-wire extension cords.
- Ensure ground prongs are intact on power and extension cords.
- · Do not expose to rain. Store indoors.
- Only use an authorized service center to replace a damaged power cord.



#### PRESSURIZED ALUMINUM PARTS HAZARD

Use of fluids that are incompatible with aluminum in pressurized equipment can cause serious chemical reaction and equipment rupture. Failure to follow this warning can result in death, serious injury, or property damage.

- Do not use 1,1,1-trichloroethane, methylene chloride, other halogenated hydrocarbon solvents or fluids containing such solvents.
- · Do not use chlorine bleach.
- Many other fluids may contain chemicals that can react with aluminum. Contact your material supplier for compatibility.



#### MOVING PARTS HAZARD

Moving parts can pinch, cut, or amputate fingers and other body parts.



- Keep clear of moving parts.
- Do not operate equipment with protective guards or covers removed.
- Equipment can start without warning. Before checking, moving, or servicing equipment, follow the Pressure Relief Procedure, page 12, and disconnect all power sources.



#### TOXIC FLUID OR FUMES HAZARD

Toxic fluids or fumes can cause serious injury or death if splashed in the eyes or on skin, inhaled, or swallowed.

- Read Safety Data Sheets SDSs to know the specific hazards of the fluids you are using.
- Store hazardous fluid in approved containers, and dispose of it according to applicable quidelines.



#### PERSONAL PROTECTIVE EQUIPMENT

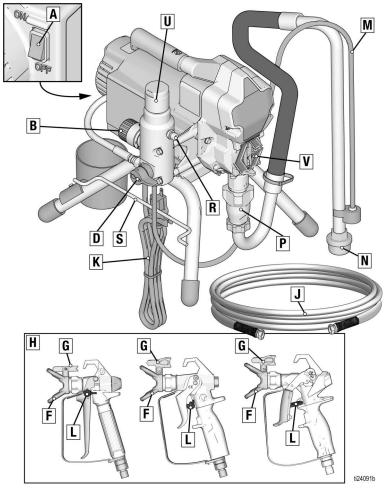
Wear appropriate protective equipment when in the work area to help prevent serious injury, including eye injury, hearing loss, inhalation of toxic fumes, and burns. This protective equipment includes but is not limited to:

- Protective evewear, and hearing protection.
- Respirators, protective clothing, and gloves as recommended by the fluid and solvent manufacturer.

## Component Identification

## **Component Identification**

#### **Stand Models**

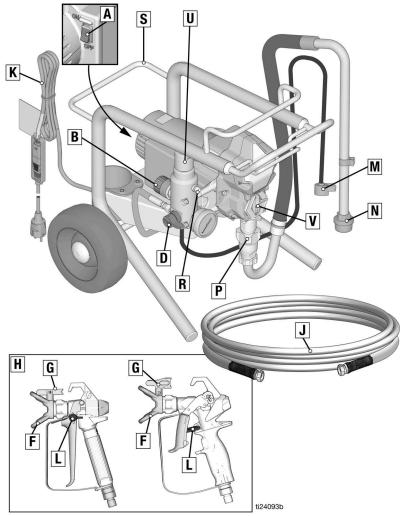


| Α | ON/OFF Switch    |
|---|------------------|
| В | Pressure Control |
| D | Prime Valve      |
| F | Tip Guard        |
| G | Spray Tip        |
| Н | Gun              |
| J | Airless Hose     |
| K | Power Cord       |
| L | Trigger Lock     |

|   | 1124091b                             |
|---|--------------------------------------|
| М | Drain Tube                           |
| Ν | Fluid Intake                         |
| Р | Pump                                 |
| R | Fluid Outlet                         |
| S | Power Cord Wrap                      |
| U | Filter                               |
| V | Finger Guard / TSL Fill Point        |
|   | Model/Serial Tag (Not shown, located |
|   | on bottom of unit.)                  |
|   |                                      |

# Component Identification

### **Lo-Boy Models**

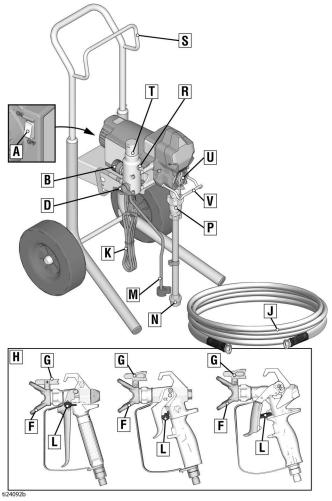


|   | •                |
|---|------------------|
| Α | ON/OFF Switch    |
| В | Pressure Control |
| D | Prime Valve      |
| F | Tip Guard        |
| G | Spray Tip        |
| Н | Gun              |
| J | Airless Hose     |
| K | Power Cord       |

| Ī | L | Trigger Lock                         |
|---|---|--------------------------------------|
| ĺ | М | Drain Tube                           |
| ĺ | N | Fluid Intake                         |
| ĺ | Р | Pump                                 |
| ĺ | R | Fluid Outlet                         |
| ĺ | U | Filter                               |
| ĺ | V | Finger Guard / TSL Fill Point        |
|   |   | Model/Serial Tag (Not shown, located |
|   |   | on bottom of unit )                  |

# Component Identification

### **Hi-Boy Models**



| Α | ON/OFF Switch    |
|---|------------------|
| В | Pressure Control |
| D | Prime Valve      |
| F | Tip Guard        |
| G | Spray Tip        |
| Н | Gun              |
| J | Airless Hose     |
| K | Power Cord       |
| L | Trigger Lock     |

| M | Drain Tube                           |
|---|--------------------------------------|
| Ν | Fluid Intake                         |
| Р | Pump                                 |
| R | Fluid Outlet                         |
| S | Hanger                               |
| Т | Filter                               |
| U | Finger Guard / TSL Fill Point        |
| V | Pail Hook                            |
|   | Model/Serial Tag (Not shown, located |
|   | on bottom of unit.)                  |

### **Grounding**









The equipment must be grounded to reduce the risk of static sparking and electric shock. An electric or static spark can cause fumes to ignite or explode. An improper ground can cause electric shock. A good ground provides an escape wire for the electric current.

This sprayer is equipped with a Power Cord that has a ground wire and an appropriate grounding plug.

The plug must be plugged into an outlet that is properly installed and grounded in accordance with all local codes and ordinances.

Do not modify the plug provided; if it does not fit the outlet, have the proper outlet installed by a qualified electrician.

#### **Power Requirements**

- 110-120V units require 100-120 VAC, 50/60 Hz, 13A, 1 phase.
- 230V units require 230 VAC, 50/60 HZ, 8A, 1 phase.

#### **Extension Cords**

Use an extension cord with an undamaged ground contact. If an extension cord is necessary, use a 3-wire, 12 AWG (2.5 mm²) minimum.

**NOTE:** Smaller gauge or longer extension cords may reduce sprayer performance.

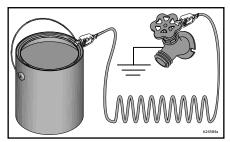
#### **Pails**

Solvent and oil-based fluids: follow local code. Use only conductive metal pails, placed on a grounded surface such as concrete.

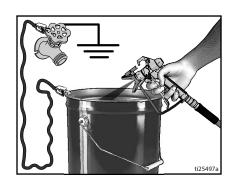
Do not place pail on a non-conductive surface such as paper or cardboard which interrupts grounding continuity.



**Always ground a metal pail:** connect a ground wire to the pail. Clamp one end to the pail and the other end to a true earth ground such as a water pipe.



To maintain ground continuity when sprayer is flushed or pressure is relieved: hold metal part of spray gun firmly to the side of a grounded metal pail then trigger the gun.



### Pressure Relief Procedure

#### **Pressure Relief Procedure**

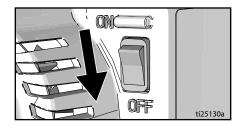


Follow the Pressure Relief Procedure whenever you see this symbol.

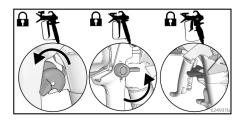


This equipment stays pressurized until pressure is manually relieved. To help prevent serious injury from pressurized fluid, such as skin injection, splashed fluid and moving parts, follow the Pressure Relief Procedure whenever sprayer is stopped and before sprayer is cleaned or checked, and before equipment is serviced.

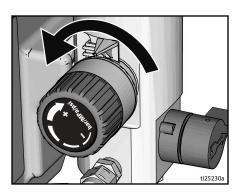
 Turn the ON/OFF switch to the OFF position. Wait 7 seconds for power to dissipate.



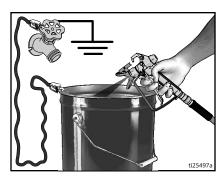
2. Engage the trigger lock.



3. Turn pressure control to lowest setting. Disengage the trigger lock.



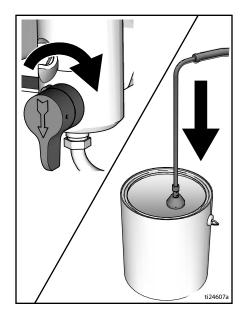
 Hold a metal part of the gun firmly to a grounded metal pail. Trigger the gun to relieve pressure.



5. Engage the trigger lock.

### Pressure Relief Procedure

 Put drain tube in a pail. Turn prime valve down. Leave prime valve in down (drain) position until you are ready to spray again.

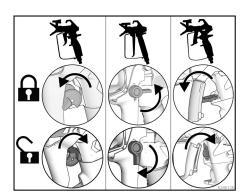


If you suspect the spray tip or hose is clogged or that pressure has not been fully relieved:

- VERY SLOWLY loosen the tip guard retaining nut or the hose end coupling to relieve pressure gradually.
- b. Loosen the nut or coupling completely.
- Clear hose or tip obstruction.

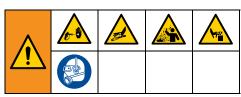
#### **Trigger Lock**

Always engage the trigger lock when sprayer is stopped to prevent the gun from being triggered accidentally by hand or if dropped or bumped.



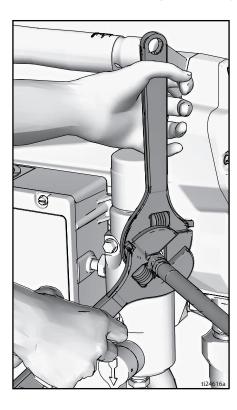
## Setup

## Setup

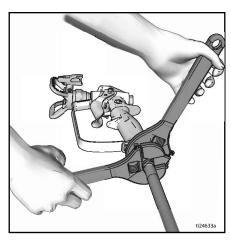


When unpacking sprayer for the first time or after long term storage perform setup procedure. When first setup is performed remove shipping plug from fluid outlet.

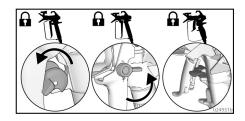
 Connect Graco airless hose to fluid outlet. Use wrenches to tighten securely.



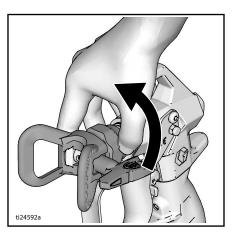
2. Connect other end of hose to gun.



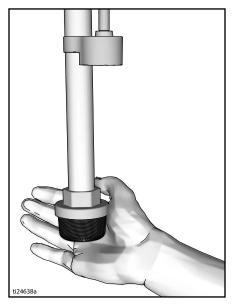
- 3. Use wrenches to tighten securely.
- 4. Engage trigger lock.



5. Remove tip guard.

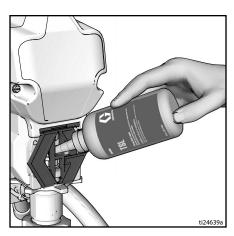


 When unpacking sprayer for the first time remove packaging materials from inlet strainer. After long term storage check inlet strainer for clogs and debris.

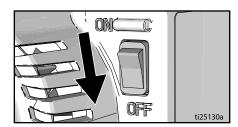


7. Fill throat packing nut with TSL to prevent premature packing wear. Do this daily or each time you spray.

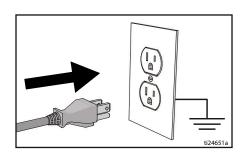
- Place the TSL bottle nozzle into the top center opening in the grill at the front of the sprayer.
- Squeeze bottle to dispense enough TSL to fill the space between the pump rod and packing nut seal.



8. Make certain ON/OFF switch is OFF.

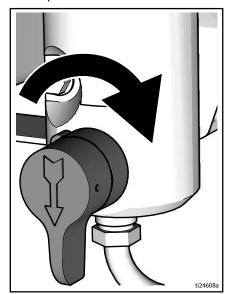


9. Plug power supply cord into a properly grounded electrical outlet.



### Setup

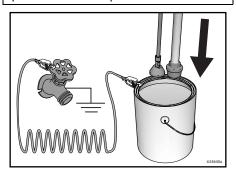
10. Turn prime valve down.



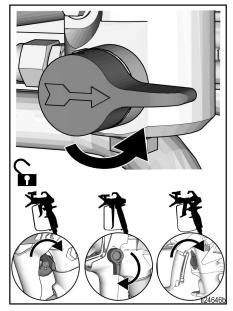
 Place fluid intake with drain tube in grounded metal pail partially filled with flushing fluid. See **Grounding**, page 11.

**NOTE:** New sprayers are shipped with storage fluid that must be flushed out with mineral spirits prior to using the sprayer.

Check flushing fluid for compatibility with material that is to be sprayed. A secondary flush with a compatible fluid may be necessary. Water for latex paint or mineral spirits for oil-based paint.



- 12. Turn pressure control to lowest setting.
- 13. Turn ON/OFF switch to **ON** position.
- Increase pressure 1/2 turn to start motor. Allow fluid to flush through sprayer for one minute.
- 15. Turn prime valve horizontal. Disengage trigger lock.

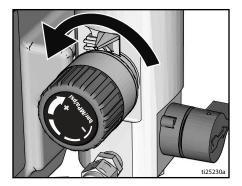


- Hold a metal part of the gun firmly to a grounded metal pail. Trigger gun and flush until clean.
- 17. Turn ON/OFF switch to **OFF** position.
- 18. Engage trigger lock.
- If the initial flushing fluid is not compatible with the paint that is to be sprayed, a second flush is needed. Repeat steps 11-18.
- 20. Sprayer is now ready to start up and spray.

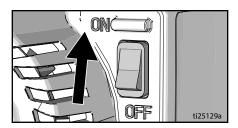
### **Startup**



- Perform Pressure Relief Procedure, page 12.
- 2. Turn pressure control to lowest pressure.

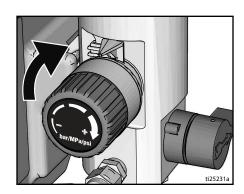


3. Turn ON/OFF switch to **ON** position.

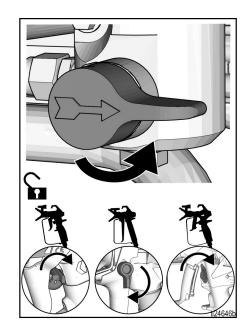


4. Place fluid intake in paint pail. Place drain tube in waste pail.

 Increase pressure 1/2 turn to start motor.
 Allow paint to circulate through sprayer until paint flows out the drain tube.

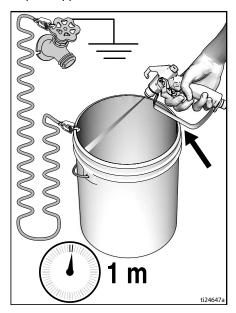


6. Turn prime valve horizontal. Disengage trigger lock.



## Startup

 Hold gun against grounded metal waste pail. Trigger gun at least 1 minute until paint appears.



 Move gun to paint pail and trigger for 20 seconds. Release trigger and allow sprayer to build pressure. Engage trigger lock.



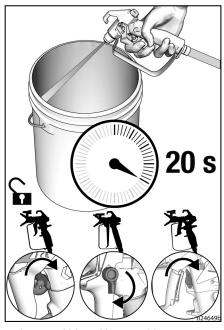








High-pressure spray is able to inject toxins into the body and cause serious bodily injury. Do not stop leaks with hand or rag.



9. Inspect Airless Hose and hose connections for leaks. If leaks occur, perform **Pressure Relief Procedure**, page 12, then tighten all fittings and repeat **Startup** procedure. If there are no leaks, continue with **Operation**, page 19.

#### **Spray Tip Installation**





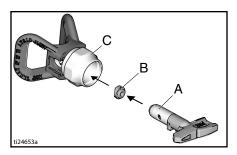




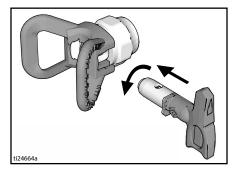


To avoid serious injury from skin injection, do not put your hand in front of the Spray Tip when installing or removing the Spray Tip and Spray Tip Guard.

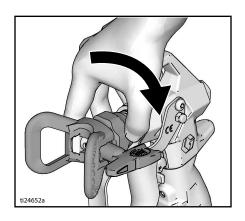
- Perform Pressure Relief Procedure, page 12.
- Use spray tip (A) to insert
   OneSeal<sup>™</sup> (B) into tip guard (C).



2. Insert Spray Tip.



3. Screw assembly onto gun. Tighten.



#### **Spray**

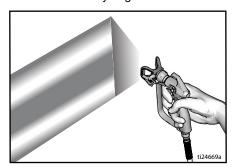
When a RAC X<sup>TM</sup> FF LP Fine Finish Low Pressure reversible spray tip is used, spraying pressure can be lowered. Spraying at a lower pressure results in less overspray and reduces spray tip wear. Adjust the sprayer pressure to minimize overspray.



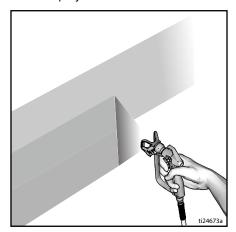
Atomized, evenly distributed fan pattern

Tails

1. Spray test pattern. Adjust pressure to eliminate heavy edges.



- Use smaller tip size if pressure adjustment cannot eliminate heavy edges.
- Hold gun perpendicular, 10-12 in. (25-30 cm) from surface. Spray back and forth; overlap by 50%.



 Trigger gun after moving. Release trigger before stopping. For additional spraying information, see separate gun manual

### **Clear Tip Clog**



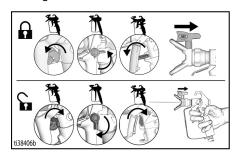




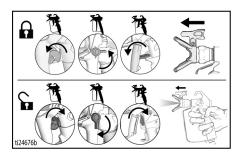


To avoid injury, never point gun at your hand or into a rag!

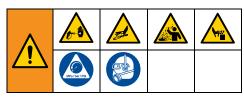
 Release trigger. Engage trigger lock. Rotate Spray Tip. Disengage trigger lock. Trigger gun at waste area to clear clog.



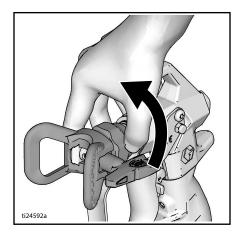
 Engage trigger lock. Return Spray Tip to original position. Disengage trigger lock and continue spraying.



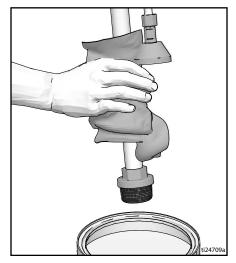
#### Cleanup



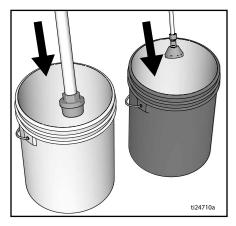
- Perform Pressure Relief Procedure, page 12.
- Remove tip guard and Spray Tip. For additional information, see separate gun manual.



3. Remove fluid intake and drain tube from paint, wipe excess paint off outside.

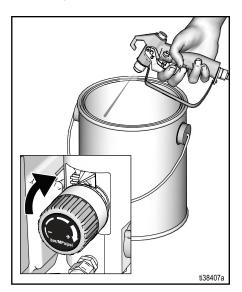


 Place fluid intake in flushing fluid. Use water for water-based paint and mineral spirits for oil-based paint. Place drain tube in waste pail.



5. Turn prime valve horizontal.

 Increase pressure 1/2 turn to start motor. Hold gun against paint pail. Disengage trigger lock. Trigger gun and increase pressure until the pump runs steady and flushing fluid appears.

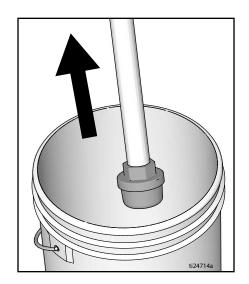


7. Stop triggering gun. Move gun to waste pail, hold gun against pail, trigger gun to thoroughly flush system.

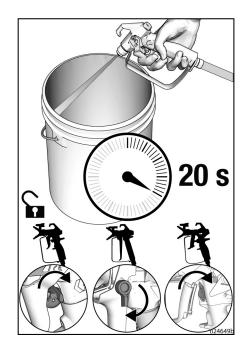
 While continuing to trigger gun, turn prime valve down. Then, release gun trigger. Allow flushing fluid to circulate until fluid comes out of drain tube clear.



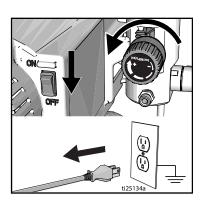
9. Raise fluid intake above flushing fluid.



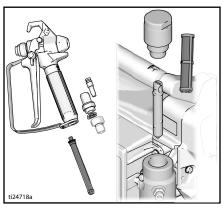
- Turn prime valve horizontal. Trigger gun into flushing pail for 20 seconds to purge fluid from hose.
- 11. Engage trigger lock.



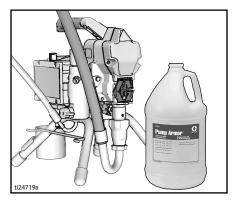
 Turn pressure control knob to the lowest pressure setting and turn ON/OFF switch to OFF position. Disconnect power to sprayer.



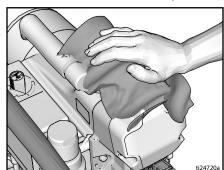
 Remove filter from gun and sprayer if installed. Clean and inspect. Install filter. See separate gun manual.



 If flushing with water, flush again with mineral spirits or Pump Armor to leave a protective coating to prevent freezing or corrosion.



15. Wipe sprayer, hose and gun with a rag soaked in water or mineral spirits.



## Maintenance

### **Maintenance**

Routine maintenance is important to ensure proper operation of your sprayer. Maintenance includes performing routine actions which keep your sprayer in operation and prevents trouble in the future.











| A . (* *)  | 1.41                             |
|--|----------------------------------|
| Activity   | Interval                         |
| Inspect/clean sprayer filter, fluid inlet strainer, and gun filter.  | Daily or each time you spray     |
| Inspect motor shield vents for blockage.   | Daily or each time you spray     |
| Fill TSL by adding through TSL fill point.   | Daily or each time you spray     |
| Inspect motor brushes for wear. Brushes must be 1/2 in. (13mm) minimum length. NOTE: Brushes do not wear at the same rate on both sides of motor. Check both brushes.  | Every 1000 gallons (3785 liters) |
| Check sprayer stall.   | Every 1000 gallons (3785 liters) |
| With sprayer gun NOT triggered, sprayer motor should stall and not restart until gun is triggered again.   |                                  |
| If sprayer starts again with gun NOT triggered, inspect pump for internal/external leaks and check prime valve for leaks.  |                                  |
| Throat packing adjustment  | As necessary based on usage      |
| When pump packing begins to leak after extended use, tighten packing nut down until leakage stops or lessens. This allows approximately 100 gallons of additional operation before a repacking is required. Packing nut can be tightened without O-ring removal. |                                  |

#### Mechanical/Fluid Flow













 Follow Pressure Relief Procedure, page 12, before checking or repairing. 2. Check all possible problems and causes before disassembling the unit.

| Problem            | What to Check If check is OK, go to next check  | What to Do<br>When check is not OK,<br>refer to this column  |
|--------------------|---|--|
| Pump output is low | Spray tip worn.   | Follow Pressure Relief<br>Procedure, page 12, then<br>replace tip. See separate gun<br>or tip manual.  |
|                    | Spray tip clogged.  | Relieve pressure. Check and clean spray tip.   |
|                    | Paint supply.   | Refill and reprime pump.   |
|                    | Intake strainer clogged.  | Remove and clean, then reinstall.  |
|                    | Intake valve ball and piston ball are not seating properly.   | Remove intake valve and clean. Check balls and seats for nicks; replace if necessary. See pump manual. Strain paint before using to remove particles that could clog pump. |
|                    | Fluid filter or tip filter is clogged or dirty.   | Clean filter.  |
|                    | Prime valve leaking.  | Follow Pressure Relief<br>Procedure, page 12, then<br>repair prime valve.  |
|                    | Verify pump does not continue<br>to stroke when gun trigger is<br>released. (Prime valve not<br>leaking.) | Service pump. See pump manual.   |
|                    | Leaking around throat packing<br>nut which may indicate worn or<br>damaged packings.                      | Replace packings. See pump manual. Also check piston valve seat for hardened paint or nicks and replace if necessary. Tighten packing nut/wet-cup.                         |

| Problem                             | What to Check<br>If check is OK, go to next<br>check   | What to Do<br>When check is not OK,<br>refer to this column  |
|-------------------------------------|--|--|
| Pump output is low                  | Pump rod damage.   | Repair pump. See pump manual.  |
|                                     | Low stall pressure.  | Turn pressure knob fully clockwise. Make sure pressure control knob is properly installed to allow full clockwise position. If problem persists, replace pressure control. |
|                                     | Piston packings are worn or damaged.   | Replace packings. See pump manual.   |
|                                     | O-ring in pump is worn or damaged.   | Replace o-ring. See pump manual.   |
|                                     | Intake valve ball is packed with material.   | Clean intake valve. See pump manual.   |
|                                     | Large pressure drop in hose with heavy materials.  | Reduce overall length of hose.   |
|                                     | Check extension cord for correct size.   | See Extension Cords, page 11.  |
|                                     | Loose motor brushes and terminals.   | Tighten terminal screws.<br>Replace brushes if leads are<br>damaged.   |
|                                     | Worn motor brushes. (Brushes must be 1/2 in. [13mm] minimum length).   | Replace brushes.   |
|                                     | Broken and misaligned motor<br>brush springs. Rolled portion of<br>spring must rest squarely on<br>top of brush. | Replace spring if broken.<br>Realign spring with brush.  |
|                                     | Motor brushes are binding in brush holders.  | Clean brush holders, remove carbon dust with a small cleaning brush. Align brush lead with slot in brush holder to assure free vertical brush movement.                    |
| Motor runs but pump does not stroke | Connecting rod assembly damaged. See pump manual.  | Replace connecting rod assembly. See pump manual.  |
|                                     | Gears or drive housing damaged.  | Inspect drive housing assembly and gears for damage and replace if necessary.  |

| Problem   | What to Check<br>If check is OK, go to next<br>check  | What to Do<br>When check is not OK,<br>refer to this column  |
|---|---|--|
| Excessive paint leakage into throat packing nut | Throat packing nut is loose.  | Remove throat packing nut spacer. Tighten throat packing nut just enough to stop leakage.                              |
|   | Throat packings are worn or damaged.  | Replace packings. See pump manual.   |
|   | Displacement rod is worn or damaged.  | Replace rod. See pump manual.  |
| Fluid is spitting from gun                      | Air in pump or hose.  | Check and tighten all fluid connections. Cycle pump as slowly as possible during priming.                              |
|   | Spray tip is partially clogged.   | Clear tip. See Clear Tip Clog, page 20.  |
|   | Fluid supply is low or empty.   | Refill fluid supply. Prime pump.<br>See pump manual. Check fluid<br>supply often to prevent running<br>pump dry.       |
| Pump is difficult to prime                      | Air in pump or hose.  | Check and tighten all fluid connections. Cycle pump as slowly as possible during priming.                              |
|   | Intake valve is leaking.  | Clean intake valve. Be sure<br>ball seat is not nicked or worn<br>and that ball seats well.<br>Reassemble valve.       |
|   | Pump packings are worn.   | Replace pump packings. See pump manual.  |
|   | Paint is too thick.   | Thin the paint according to supplier recommendations.  |
| Sprayer operates for 5 to 10 minutes then stops | Pump packing nut too tight. When pump packing nut is too tight the packings on the pump rod restrict pump action and overloads the motor. | Loosen pump packing nut.<br>Check for leaks around throat.<br>If necessary, replace pump<br>packings. See Pump manual. |

#### **Electrical**

Symptom: Sprayer does not run, stops running, or will not shut off.



12.

1.



arounded outlet.



Perform Pressure Relief Procedure, page

Plug sprayer into correct voltage,





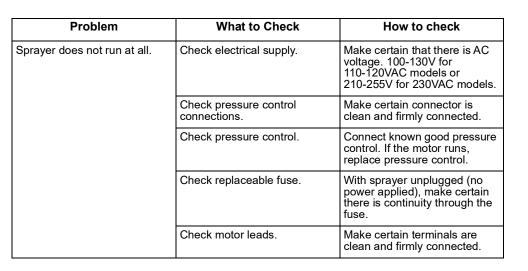
- Turn the ON/OFF switch OFF, wait 30 seconds and then turn power back ON again (this ensures sprayer is in normal run mode).
- 3. Turn pressure control knob clockwise 1/2 turn.







To avoid electrical shock hazards when covers are removed for troubleshooting, wait 7 seconds after disconnecting power cord for stored electricity to dissipate.



| Dooble  | MIL-44- OL -1               | Harrida II I  |
|---------|-----------------------------|---|
| Problem | What to Check               | How to check  |
|         | Check motor rotation.       | Perform a spin test by connecting a 9 –12 Volt battery to the motor leads. Motor leads may vary in style and size. Locate the two wires going to the carbon brushes normally Red and Black. Motor should spin when battery is connected to the motor leads. |
|         |                             | BLACK (-)  PRED (+)  YELLOW  9-VOLT  BATTERY  |
|         | Check motor thermal switch. | Motor should be at ambient temperature for this test. Connect the yellow leads from the motor to an Ohm meter. Meter should indicate continuity.  |
|         |                             | BLACK (-) YELLOW  |

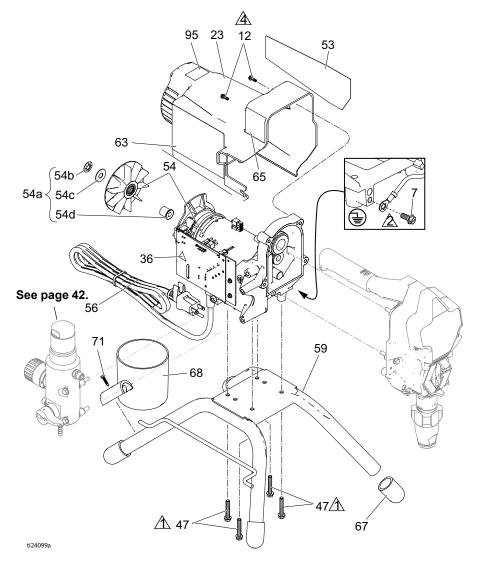
| Problem | What to Check                    | How to check  |
|---------|----------------------------------|---|
|         | Check motor armature resistance. | Connect the Red and Black leads from the motor to an Ohm meter. Rotate the motor while checking for opens. If an open is found replace the motor.                                 |
|         |                                  | BLACK (-)  YELLOW  1-3 ohms  125124a  |
|         | Check for motor short.           | Use an Ohm meter to check<br>motor for shorts. Connect (–)<br>meter lead to motor case.<br>Move the (+) meter lead to<br>each motor wire. Meter should<br>read open on all wires. |
|         |                                  | GROUND BLACK (-)  YELLOW  |
|         |                                  | ti25125a  |

| Problem   | What to Check  | How to check  |  |
|---|--|---|--|
| Sprayer will not shut off after reaching or exceeding maximum pressure. | Check pressure control.  | Disconnect pressure control, if sprayer still runs, replace control board. If the sprayer stops, replace pressure control.                        |  |
| Basic electrical problems   | Motor leads are securely fastened and properly mated   | Replace loose terminals; crimp to leads. Be sure terminal are firmly connected.  Clean circuit board terminals. Securely reconnect leads.         |  |
|   | For loose motor brush lead connections and terminals.  | Tighten terminal screws.<br>Replace brushes if leads are<br>damaged.  |  |
|   | Brushes must be 1/2 in. [13mm] minimum. NOTE: Brushes do not wear at the same rate on both sides of motor. Check both brushes. | Replace brushes.  |  |
|   | Broken or misaligned motor<br>brush springs. Rolled portion of<br>spring must rest squarely on<br>top of brush.                | Replace spring if broken.<br>Realign spring with brush.   |  |
|   | Motor brushes may be binding in brush holders.   | Clean brush holders. Remove carbon with small cleaning brush. Align brush leads with slot in brush holder to assure free vertical brush movement. |  |
|   | Motor armature commutator for burn spots, gouges or extreme roughness.   | Remove motor and have motor shop resurface commutator if possible.  |  |

# Sprayers Parts

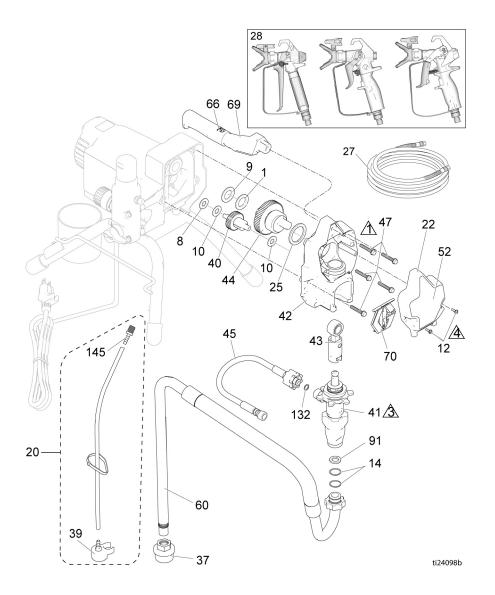
## **Sprayers Parts**

| Ref.      | Torque                          |  |  |
|-----------|---------------------------------|--|--|
| $\Lambda$ | 140-160 in-lb (15.8 - 18.1 N•m) |  |  |
| <u>^</u>  | 30-35 in-lb (3.4 - 4.0 N•m)     |  |  |
| 4         | 23-27 in-lb (2.6 - 3.1 N•m)     |  |  |



# Sprayers Parts

| Ref.        | Torque                          |  |  |
|-------------|---------------------------------|--|--|
| $\triangle$ | 140-160 in-lb (15.8 - 18.1 N•m) |  |  |
| <u>3</u>    | Hammer tight                    |  |  |
| 4           | 23-27 in-lb (2.6 - 3.1 N•m)     |  |  |



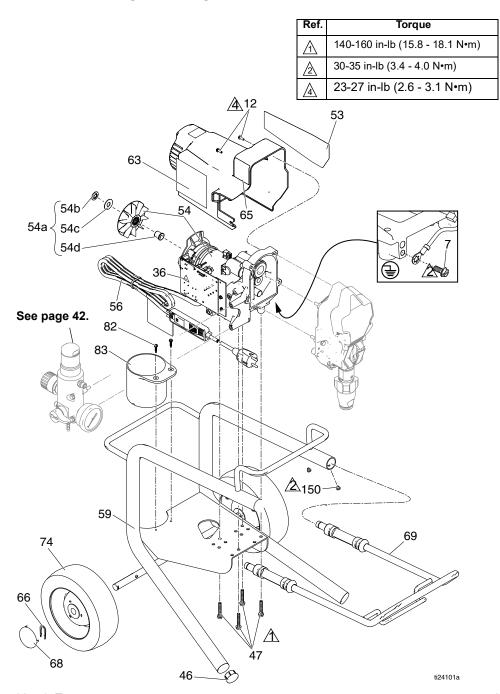
## Sprayers Parts

## 190, 290, 390 Stand Sprayers Parts List

| Ref. | Part             | Description   | Qty.   | Ref.  | Part                       | Description                              | Qty. |
|------|------------------|---|--------|-------|----------------------------|--|------|
| 1    | 107434           | BEARING, thrust                                       | 1      |       | 17C489                     | Europe                                   |      |
| 7    | 115498           | SCREW, mch, slot/hex, wash hd                         | •      | 42    | 24W817                     | HOUSING, drive includes 47               | 1    |
| 8    | 116073           | WASHER, thrust  | 1      | 43    | 24W640                     | ROD, connecting                          | 1    |
| 9    | 116074           | WASHER, thrust  | i<br>1 | 44    | 24X020                     | GEAR, crankshaft                         | 1    |
| 10   | 116079           | BEARING, thrust                                       | 2      |       |                            | includes 25                              |      |
| 12   | 117501           | SCREW, mach, slot<br>hex wash hd                      | 4      | 45    | 24W830                     | KIT, hose, cpld includes 132             | 1    |
| 14   | 117559           | O-RING  | 2      | 47    | 117493                     | SCREW, mach, hex                         | 9    |
| 20   | 249051           | KIT, tube, drain                                      | 1      |       |                            | washer hd                                |      |
|      |                  | includes 39,145                                       |        | 52    | Seepage                    | LABEL, front                             | 1    |
| 22   |                  | COVER, front  | 1      |       | 41                         | LADEL -:-I-                              | 4    |
|      | 17C540           | Stand models  |        | 53    | See page<br>41             | LABEL, side                              | 1    |
|      |                  | 17C341,   |        | 54 *  | 41                         | VIT motor electric                       | 1    |
|      |                  | 17C438,17C344,  |        | 54    |                            | KIT, motor, electric<br>includes 54a     | ı    |
|      |                  | 18C268, 17C384,                                       |        |       | 17C794                     | 110/120V                                 |      |
|      |                  | 17D899,17D901,  |        |       | 17C794                     | 230V                                     |      |
|      | 470500           | 17D900  |        | E 1 - | 17C799<br>17C795           |  | 4    |
|      | 17C539           | Stand models  |        | 54a   | 170795                     | FAN, motor, roller, clutch includes 54b, | 1    |
|      |                  | 17C310, 17C346,<br>17C347, 17C348,                    |        |       |                            | 54c, 54d                                 |      |
|      |                  | 17C347, 17C346,<br>17C385, 17C386,                    |        | 54b   |                            | NUT, push                                | 1    |
|      |                  | 17C389, 826195  |        | 54c   |                            | WASHER, shim, round                      | 1    |
| 23   |                  | SHIELD, motor   | 1      | 54d   |                            | ADAPTER, shaft                           | •    |
|      | 15E341           | Stand models<br>17C341.                               | •      | 56    | See page                   |  | 1    |
|      |                  | 17C341,<br>17C438,17C344,                             |        | ΕO    | 42<br>45E000               | EDAME standard                           | 4    |
|      |                  | 18C268, 17C384,                                       |        | 59    | 15E823                     | FRAME, stand mount                       | 1    |
|      |                  | 17D899,17D901,<br>17D900                              |        | 60    | 246386                     | HOSE, suction set includes 14, 37, 91    | 1    |
|      | 15J371           | Stand models  |        | 63▲   | 41 ' 3                     |  | 1    |
|      |                  | 17C310, 17C346,<br>17C347, 17C348,<br>17C385, 17C386, |        | 65▲   | See page<br>41             | LABEL, warning icons intl                | 1    |
|      |                  | 17C389, 826195  |        | 66    | 116139                     | GRIP, handle                             | 1    |
| 25   | 180131           | BEARING, thrust                                       | 1      | 67    | 15G857                     | CAP, leg                                 | 4    |
| 27   |                  |   | -      | 68    | 287903                     | CUP, suction/drain                       | 1    |
|      | See page<br>41   | or 50 ft  |        | 69    | 287072                     | HANDLE includes 47,<br>66                | 1    |
| 28   | See page<br>41   | GUN, spray  | 1      | 70    | 17C483                     | COVER, pump rod                          | 1    |
| 34▲  | See page         |   | 1      | 71    | 122667                     | SCREW, drill, hex washer head            | 1    |
| 26.4 | 41               | (not shown)   | 4      | 91    | 115099                     | WASHER                                   | 1    |
|      | 189930           | LABEL, caution  | 1      | 132   | 16H137                     | PACKING, O-RING                          | i    |
| 37   | 246385           | STRAINER, 7/8-14 unf                                  |        |       |                            | TSL, 8 oz (not shown)                    | 1    |
| 39   | 244035           | DEFLECTOR, barbed                                     | 1      | 145   | M70809                     | FITTING, barbed, hose                    |      |
| 40   | 249194           | GEAR, reducer   | 1      |       |                            | sh kit order 249042                      |      |
| 41   | 47040-           | PUMP, displacement                                    | 1      | , 0   | otor brut                  |  |      |
|      | 17C487<br>17C488 | North America<br>Asia/ANZ/Japan                       |        |       | eplacement<br>available at | safety labels, tags, and concepts        | ards |

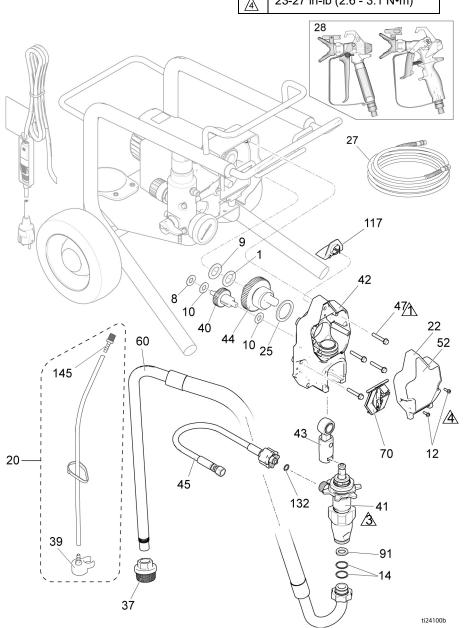
# 390 Lo-Boy Sprayer Parts

## 390 Lo-Boy Sprayer Parts



# 390 Lo-Boy Sprayer Parts

| Ref.        | Torque                          |  |  |
|-------------|---------------------------------|--|--|
| $\triangle$ | 140-160 in-lb (15.8 - 18.1 N•m) |  |  |
| <u>3</u>    | Hammer tight                    |  |  |
| 4           | 23-27 in-lb (2.6 - 3.1 N•m)     |  |  |



36

# 390 Lo-Boy Sprayer Parts

### 390 Lo-Boy Sprayer Parts List

KIT, motor, electric, 230V includes 54a

54 \*

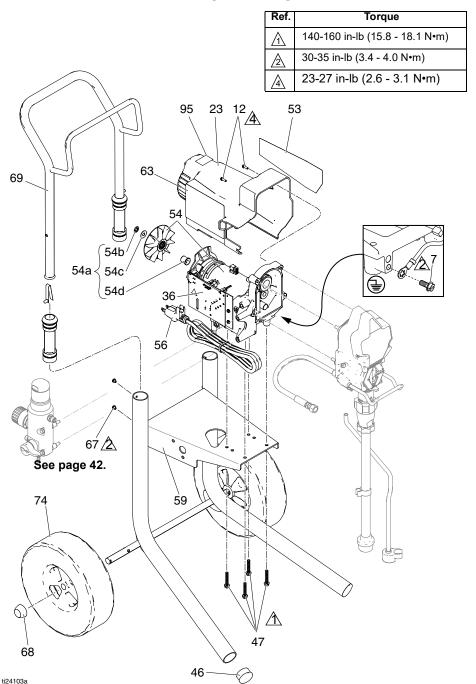
17C799

| Ref. | Part   | Description                      | Qty. | Ref.     | Part                     | Description                  | Qty.   |
|------|--------|----------------------------------|------|----------|--------------------------|------------------------------|--------|
| 1    | 107434 | BEARING, thrust                  | 1    | 54a      | 17C795                   | FAN, motor, roller,          | 1      |
| 7    | 115498 | •                                | 1    | 014      | 170700                   | clutch <i>includes 54b</i> . | •      |
| 1    | 115498 | SCREW, mch,<br>slot/hex, wash hd | ı    |          |                          | 54c, 54d                     |        |
| 8    | 116073 | WASHER, thrust                   | 1    | 54b      |                          | NUT, push                    | 1      |
| 9    | 116073 | WASHER, thrust                   | 1    | 54c      |                          | WASHER, shim, round          | 1      |
| 10   | 116074 | BEARING, thrust                  | 2    | 54d      |                          | ADAPTER, shaft               |        |
| 12   | 117501 | SCREW, mach, slot                | 4    | 56       | See page                 | CORD, power                  | 1      |
| 12   | 117301 | hex wash hd                      | 7    |          | 42                       | •                            |        |
| 14   | 117559 | O-RING                           | 2    | 59       | 246250                   | FRAME, cart, lo              | 1      |
| 20   | 249051 | KIT, tube, drain                 | 1    | 60       | 246386                   | HOSE, suction set            | 1      |
|      | 210001 | includes 39,145                  | •    |          |                          | includes 14, 37, 91          |        |
| 22   | 17C539 | COVER, front                     | 1    | 63▲      | 15H087                   | LABEL, warning               | 1      |
| 23   | 15J371 | SHIELD, motor                    | 1    | 65▲      | 189930                   | LABEL, warning icons         | 1      |
| 25   | 180131 | BEARING, thrust                  | 1    |          |                          | intl                         | _      |
| 27   | 240794 | HOSE, cpld, 1/4 in. x            | 1    | 66       | 15B999                   | CLIP, retaining              | 2      |
|      |        | 50 ft                            |      | 68       | 104811                   | CAP, hub                     | 2      |
| 28   | 288427 | GUN, spray                       | 1    | 69       | 287488                   | HANDLE                       | 1      |
| 34▲  | 17A134 | CARD, medical alert              | 1    | 70       | 17C483                   | COVER, pump rod              | 1      |
|      |        | (not shown)                      |      | 74       | 195766                   | WHEEL,                       | 2      |
| 37   | 246385 | STRAINER, 7/8-14 unf             | 1    | 00       | 400007                   | semi-pneumatic               | _      |
| 39   | 244035 | DEFLECTOR, barbed                | 1    | 82       | 122667                   | SCREW, drill, hex            | 2      |
| 40   | 249194 | GEAR, reducer                    | 1    | 0.0      | 15B870                   | washer hd                    | 4      |
| 41   | 17C489 | PUMP, displacement               | 1    | 83<br>91 | 115099                   | CUP, suction/drain<br>WASHER | 1<br>1 |
| 42   | 24W817 | HOUSING, drive                   | 1    | 117      |                          |                              |        |
|      |        | includes 47                      |      | 132      | 15G447<br>16H137         | PLUG, shield, painted        | 1<br>1 |
| 43   | 24W640 | ROD, connecting                  | 1    |          |                          | PACKING, O-RING              | 1      |
| 44   | 24X020 | GEAR, crankshaft                 | 1    | 145      | M70809                   | FITTING, barbed, hose        |        |
|      |        | includes 25                      |      | 150      | 109032                   | SCREW, mach, pnh             | 4<br>1 |
| 45   | 24W830 | KIT, hose, cpld                  | 1    | 2009     | 94 FLUID,                | TSL, 8 oz (not shown)        | ı      |
| 40   | 407040 | includes 132                     | •    | * [-"    |                          | ab leit and an 240042        |        |
| 46   | 107310 | PLUG, tubing                     | 2    | FOI      | motor brus               | sh kit order 249042          |        |
| 47   | 117493 | SCREW, mach, hex                 | 8    | A P≏     | nlacament                | safaty labola tags and a     | ordo   |
| 52   | 17C819 | washer hd                        | 1    |          | piacement<br>vailable at | safety labels, tags, and ca  | สเนร   |
|      |        | LABEL, front                     | -    | ai e a   | valiable at              | 110 0031.                    |        |
| 53   | 17C820 | LABEL, side                      | 1    |          |                          |                              |        |

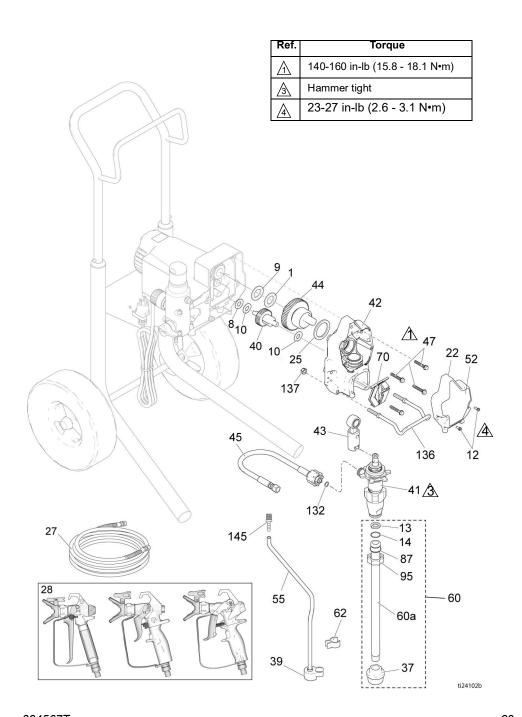
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# 190, 290, 390 Hi-Boy Sprayers Parts

### 190, 290, 390 Hi-Boy Sprayers Parts



# 190, 290, 390 Hi-Boy Sprayers Parts



# 190, 290, 390 Hi-Boy Sprayers Parts

### 190, 290, 390 Hi-Boy Sprayers Parts List

| Ref.     | Part                 | Description                          | Qty.   | Ref.            | Part               | Description                                      | Qty.   |
|----------|----------------------|--------------------------------------|--------|-----------------|--------------------|--|--------|
| 1        | 107434               | BEARING, thrust                      | 1      | 47              | 117493             | SCREW, mach, hex                                 | 8      |
| 7        | 115498               | SCREW, mch, slot/hex, wash hd        | 1      | 52              | See page           | washer hd<br>LABEL, front                        | 1      |
| 8        | 116073               | WASHER, thrust                       | 1      |                 | 41                 | ,  | -      |
| 9        | 116074               | WASHER, thrust                       | 1      | 53              |                    | LABEL, side                                      | 1      |
| 10       | 116079               | BEARING, thrust                      | 2      | 54 *            | 41                 | KIT, motor, electric                             | 1      |
| 12       | 117501               | SCREW, mach, slot<br>hex wash hd     | 4      | J <del>-1</del> |                    | includes 54a                                     | '      |
| 13       | 115099               | WASHER                               | 1      |                 | 17C794             | 110/120V   |        |
| 14       | 103413               | PACKING, O-ring                      | 1      | E 1 =           | 17C799             | 230V   | 4      |
| 22       |                      | COVER, front                         | 1      | 54a             | 17C795             | FAN, motor, roller, clutch <i>includes 54b</i> . | 1      |
|          | 17C540               | Hi-Boy models<br>17C342, 17C343      |        |                 |                    | 54c, 54d   |        |
|          | 17C539               | Hi-Boy models                        |        | 54b             |                    | NUT, push  | 1      |
|          | ., 0000              | 17C313, 17C349,                      |        | 54c             |                    | WASHER, shim, round                              |        |
|          |                      | 17C350, 17C351,                      |        | 54d             | 151/000            | ADAPTER, shaft                                   | 1<br>1 |
| 00       |                      | 17C388                               | 4      | 55<br>56        | 15K092<br>See page | TUBE, drain<br>CORD, power                       | 1      |
| 23       | 15E341               | SHIELD, motor<br>Hi-Boy models       | 1      | 30              | 42                 | COND, power                                      | '      |
|          | .020                 | 17C342, 17C343                       |        | 59              | 17C485             | FRAME, cart universal                            |        |
|          | 15J371               | Hi-Boy models                        |        | 60              | 25C786             | KIT, suction, intake                             | 1      |
|          |                      | 17C313,17C349,                       |        |                 |                    | includes 13, 14, 37,<br>60a, 87, 95              |        |
|          |                      | 17C350, 17C351,<br>17C388            |        | 60a             | 17C949             | TUBE, suction, intake                            | 1      |
| 25       | 180131               | BEARING, thrust                      | 1      | 62              | 195400             | CLIP, spring                                     | 1      |
| 27       | See page             | HOSE, cpld, 1/4 in. x<br>25 or 50 ft | 1      | 63▲             | See page<br>41     | LABEL, warnings                                  | 1      |
| 28       | See page             | GUN, spray                           | 1      | 65▲             |                    | LABEL, warning                                   | 1      |
|          | 41                   | . , ,                                |        |                 | 41                 |  |        |
| 34▲      | See page             | CARD, medical alert                  | 1      | 67              | 109032             | SCREW, mach, pnh                                 | 4      |
| 26 ▲     | 41<br>189930         | (not shown)<br>LABEL, caution        | 1      | 68<br>69        | 119452<br>287489   | CAP, hub<br>HANDLE assy, hi cart                 | 2<br>1 |
| 37       | 235004               | STRAINER, 7/8-14 unf                 |        | 70              | 207409<br>17C483   | COVER, pump rod                                  | 1      |
| 39       | 244035               | DEFLECTOR, barbed                    | 1      | 74              | 119451             | WHEEL.   | 2      |
| 40       | 249194               | GEAR, reducer                        | 1      |                 | 110101             | semi-pneumatic                                   | _      |
| 41       |                      | PUMP, displacement                   | 1      | 87              | 15B652             | WASHER, suction                                  | 1      |
|          | 17C487               | North America                        |        | 95              | 15E813             | NUT, jam   | 1      |
|          | 17C488               | Asia/ANZ/Japan                       |        | 132             | 16H137             | PACKING, O-ring                                  | 1      |
|          | 17C489               | Europe                               |        | 136             | 17C990             | HANGER, pail                                     | 1      |
| 42       | 24W817               | HOUSING, drive                       | 1      | 137             | 111040             | NUT, lock, insert                                | 2      |
| 43       | 24W640               | includes 47 ROD, connecting          | 4      | 145             | M70809             | FITTING, barbed, hose TSL, 8 oz (not shown)      | 1<br>1 |
| 43<br>44 | 24VV640<br>24X020    | GEAR, crankshaft                     | 1<br>1 | 2008            | 994 FLUID,         | 15L, 8 02 (not snown)                            | I      |
|          | 2 <del>4</del> /\UZU | includes 25                          | ı      | * Fo            | r motor brus       | sh kit order 249042                              |        |
| 45       | 24W830               | KIT, hose, cpld                      | 1      | , 0             |                    | JIGOI E 100 IE                                   |        |
| 4-       |                      | includes 132                         | _      |                 |                    | safety labels, tags, and c                       | ards   |
| 46       | 108691               | PLUG, tubing                         | 2      | are a           | available at       | no cost.   |        |

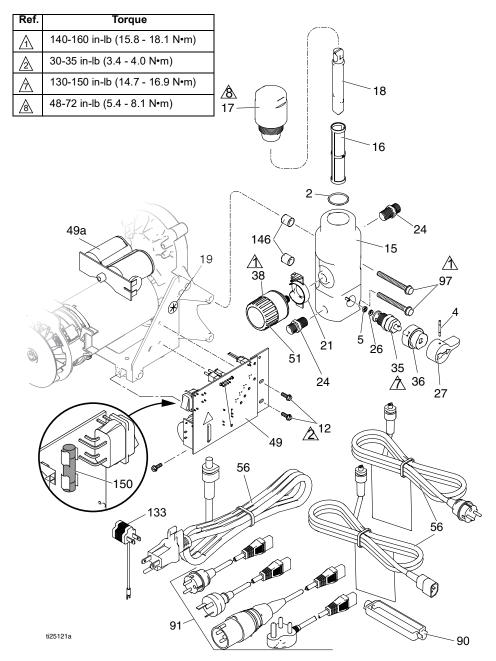
# Accessories and Labels

### **Accessories and Labels**

| Sprayer<br>Model<br>(Series)  | Ref. 27<br>Hose, 1/4<br>in. x ❖ ◆ ft                                       | Ref. 28<br>Gun, Spray | Ref. 52<br>Label, Front | Ref. 53<br>Label,<br>Side | Ref. 65<br>Label,<br>Warning ▲ | Ref. 34<br>Card,<br>Medical<br>Alert 🛦 | Ref. 63<br>Label,<br>Danger ▲ |
|---|--|-----------------------|-------------------------|---------------------------|--------------------------------|--|-------------------------------|
| 17C310<br>17C313  | 240794 ◆   | 20A479                | 17E998                  | 17E999                    | 195793 &                       | 222385#                                | 15K359#                       |
| 17C341<br>17C342<br>17C438  | 240793 �   | 289843                | 17C860                  | 17C861                    |                                | 222385 #                               | 16G596 \$                     |
| 17C343<br>17C344<br>18C268  | 240794 ◆   | 288438                | 17C862                  | 17C863                    |                                | 222385 #                               | 16G596 \$                     |
| 17C346<br>17C347<br>17C348<br>17C349<br>17C350<br>17C351              | 240794 ◆   | 288438                | 17C853                  | 17C854                    |                                | 222385#                                | 16G596 \$                     |
| 17C384  | 240794 �   | 288427                | 17D764                  | 17D765                    | 195792 %                       | 17A134 %                               | 15H087 @                      |
| 17C385  | 240794 ◆   | 26D846                | 17C819                  | 17C820                    | 195792 %                       | 17A134 %                               | 15H086 *                      |
| 17C386<br>17C387<br>17C388  | 240794 ♦   | 26D846                | 17C819                  | 17C820                    | 195792 %                       | 17A134 %                               | 15H087 @                      |
| 17C389  | 247340 ◆   | 17J910                | 17C853                  | 17C854                    | 195792 %                       | 17A134 %                               | 15H087 @                      |
| 17D899  | 247339 �   | 246506                | 17D764                  | 17D765                    | 195793 &                       | 222385#                                | 15K359#                       |
| 17D900  | 247339 �   | 246506                | 17D764                  | 17D765                    | 17C136 *                       | 222385#                                | 17C135 *                      |
| 17D901  | 247339 �   | 246506                | 17D764                  | 17D765                    |                                | 222385#                                | 16G596 \$                     |
| 826195 (A)  | 826079 ◆   | 826282                | 17C821                  | 17C822                    | 195793 &                       | 222385#                                | 15K359#                       |
| 826195 (B)  | 826079 ◆   | 826256                | 17E938                  | 17E939                    | 195793 &                       | 222385#                                | 15K359#                       |
| 288526 – K  | (it, accessor  | ry, hopper            |                         |                           |                                |  |                               |
| # – English   | # – English, Spanish, French @ – Asia/ANZ * – English, Spanish, Portuguese |                       |                         |                           |                                |  |                               |
| % – Englisł   | % – English, Chinese, Korean \$ – Europe                                   |                       |                         |                           |                                |  |                               |
| & – North A   | & – North America  |                       |                         |                           |                                |  |                               |
| ❖ – 25 ft. (7.6m)   |  |                       |                         |                           |                                |  |                               |
| ,   | ♦ – 50 ft. (15.2m)   |                       |                         |                           |                                |  |                               |
| ▲Replacement safety labels, tags, and cards are available at no cost. |  |                       |                         |                           |                                |  |                               |

### Control Box and Filter

### **Control Box and Filter**



# Control Box and Filter

#### **Control and Filter Parts List**

| Ref. | Part             | Description                         | Qty. | Ref.  | Part           | Description  | Qty. |
|------|------------------|-------------------------------------|------|-------|----------------|--|------|
| 2    | 117828           | PACKING, o-ring                     | 1    | 27    | 187625         | HANDLE, valve, drain                                   | 1    |
| 4    | 111600           | PIN, grooved                        | 1    | 35    | 239914         | VALVE, drain, includes                                 | 1    |
| 5    | 277364           | GASKET, seat, valve                 | 1    |       |                | 5, 26  |      |
| 12   | 117501           | SCREW, mach, hex                    | 3    | 36    | 224807         | BASE, valve  | 1    |
|      |                  | washer hd                           | •    | 38    | Seepage        | KIT, control, pressure,                                | 1    |
| 15   | See page<br>44   | MANIFOLD, fluid                     | 1    | 49    | 44             | includes 19, 20, 51<br>BOARD, control                  | 1    |
| 16*  |                  | FILTER, fluid                       | 1    |       | 249052         | 120V   |      |
|      | Tall manife      |                                     |      |       | 16X295         | 230V includes 49a                                      |      |
|      | 246425<br>246384 | 30 mesh (gray)<br>60 mesh, original |      | 49a   | 24R905         | BOARD, capacitor, 230V                                 | 1    |
|      | 210001           | (black)                             |      | 51    | 15A464         | LABEL, control   | 1    |
|      | 246382           | 100 mesh (blue)                     |      | 56    | Seepage        | CORD, power  | 1    |
|      | 246383           | 200 mesh (red)                      |      |       | 44             |  |      |
|      | Short mar        | nifold ` ´                          |      | 90    | 195551         | RETAINER, plug,  | 1    |
|      | 243080           | 60 mesh, original                   |      |       |                | adapter (on select models)                             |      |
|      | 243081           | 100 mesh                            |      | 91    | Saanaaa        | CORD SET, adapter                                      | 1    |
|      | 243226           | 200 mesh (red)                      |      | 91    | See page<br>44 | COND SET, adapter                                      | '    |
| 17*  |                  | CAP, manifold                       | 1    | 97    | Seepage        | SCREW, mach, HWH                                       | 2    |
|      | 287902           | KIT, cap, tall manifold,            |      | ٥.    | 44             |  | _    |
|      |                  | includes 18                         |      | 133   | 244285         | ADAPTER, Japan   | 1    |
|      | 243102           | KIT, cap, short                     |      | 145   | M70809         | FITTING, barbed  | 1    |
|      |                  | manifold, includes 18,              |      | 146   | 17D294         | SPACER, manifold                                       | 2    |
| 18*  |                  | 16 (60 mesh)<br>INSERT, filter      | 1    | 150   | Seepage        | Fuse replacement                                       | 1    |
| 10   | 15B071           | Tall                                | ı    |       | 44             | ·  |      |
|      | 15E288           | Short                               |      |       | 115523         | GAUGE, pressure,                                       | 1    |
| 19   | 115756           | BUSHING, motor wire                 | 1    |       |                | fluid, not shown (on                                   |      |
| 21   | See page         | · - · .                             | 1    |       | 440700         | select models)   |      |
| 21   | 44               | pressure                            | · ·  |       | 119783         | FITTING, tee, swivel                                   | 1    |
| 24   | 162453           | NIPPLE, (1/4 npsm x<br>1/4 npt)     | 2    | * – S | See page 44    | (on models with gauge)<br>for manifold type (tall or s |      |
| 26   | 15E022           | SEAT, valve                         | 1    |       |                |  |      |

### Control Box and Filter

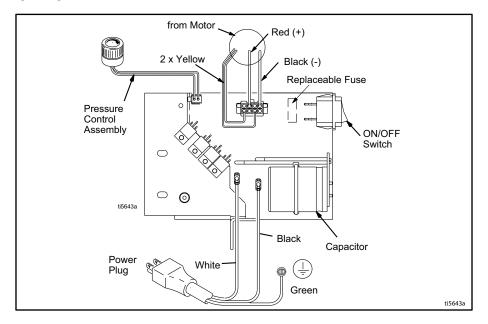
#### **Control and Filter Parts List**

| Sprayer<br>Model           | Ref. 15<br>Manifold | Ref. 21<br>Indicator | Ref. 38<br>Pressure<br>Control                        | Ref. 56<br>Power Cord | Ref. 91 +<br>Cord Set<br>Adapter                                   | Ref. 97 *<br>Screw | Ref. 150<br>Fuse |
|----------------------------|---------------------|----------------------|---|-----------------------|--|--------------------|------------------|
| 17C310<br>17C313           | 17C590 ◆            | 17C725               | 24X289 %  | 15J743                |  | 17C735             | 119277           |
| 17C341                     | 15E295              | 15E794               | 24X312 *  | 253368                |  | 117493             | 119277           |
| 17C342                     | 15E295              | 15E794               | 24X312 *  | 16W745                |  | 117493             | 119688           |
| 17C343<br>17C344           | 17C593 �            | 17C725               | 24X289 %  | 16W745                |  | 17C735             | 119688           |
| 18C268                     | 17C593              | 17C725               | 24X289 %  | 253368                |  | 17C735             | 119277           |
| 17C346                     | 17C591 ◆            | 17C725               | 24X289 %  | 253370 \$             | 242001 <b>4</b> 287121 †   | 17C735             | 119688           |
| 17C347                     | 17C591 ◆            | 17C725               | 24X289 %  | 253368                |  | 17C735             | 119277           |
| 17C348<br>17C349           | 17C591 ◆            | 17C725               | 24X289 %  | 253369                |  | 17C735             | 119688           |
| 17C350                     | 17C591 ◆            | 17C725               | 24X289 %  | 253369                |  | 17C735             | 119277           |
| 17C351                     | 17C591 ◆            | 17C725               | 24X289 %  | 253370 \$             | 242001 <b>4</b> 287121 †   | 17C735             | 119688           |
| 17C384                     | 15E295              | 15E794               | 24X312 *  | 253373                | 242001 <b>♦</b><br>242005 ✓<br>17N232 ‡                            | 117493             | 119688           |
| 17C385                     | 17C590 ◆            | 17C725               | 24X289 %  | 15J743 &              |  | 17C735             | 119277           |
| 17C386<br>17C387<br>17C388 | 17C591 <b>♦</b>     | 17C725               | 24X289 %  | 253373                | 242001 <b>4</b><br>242005 \( \square 287121 \tau 17N232 \textbf{X} | 17C735             | 119688           |
| 17C389                     | 17C592 �            | 17C725               | 24X312 *  | 253373                | 242005 ✓   | 17C735             | 119688           |
| 17C438                     | 15E295              | 15E794               | 24X312 *  | 16W745                |  | 117493             | 119688           |
| 17D899                     | 15E295              | 15E794               | 24X312 *  | 15J743                |  | 117493             | 119277           |
| 17D900                     | 15E295              | 15E794               | 24X312 *  | 253370\$              | 242001 <b>4</b><br>242005 \( \square 287121 \) †                   | 117493             | 119688           |
| 17D901                     | 15E295              | 15E794               | 24X312 ▲  | 16W745                |  | 117493             | 119688           |
| 826195                     | 17C590 ◆            | 17C725               | 24X289 %  | 15J743                |  | 17C735             | 119277           |
| ◆ – Tall Mar               | nifold              |                      | ★ – 3000 psi (207 bar, 20.7 Mpa) Max working pressure |                       |  |                    |                  |
| ♦ – Short M                | lanifold            | -                    | % – 3300 psi (228 bar, 22.8 Mpa) Max working pressure |                       |  |                    |                  |

- & May require plug adapter 244285 (Ref. 133) in some regions
- \$ 257805 kit also available, includes cord retainer (Ref. 90) and adapters (Ref. 91)
- Europe CEE 7/7 (Type F) plug
- √ China/Australia (Type I) plug
- † European multicord; Italy (Type L), Denmark (Type K), Switzerland (Type J) plugs
- X- India/South Africa/Africa (Type M) plug
- + − Sprayer models with this cord set also require cord retainer (Ref. 90)
- \* Torque to 140-160 in-lb (15.8 18.1 N•m)
- ‡ India plug sans 164-1, BS 546A, Type M

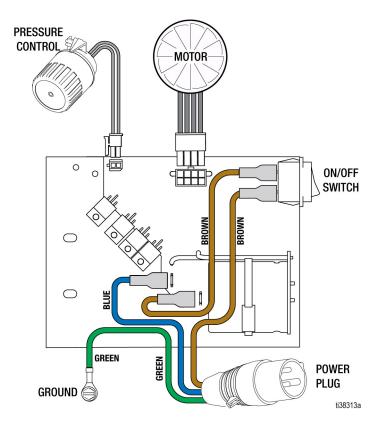
# **Wiring Diagrams**

### 110/120V

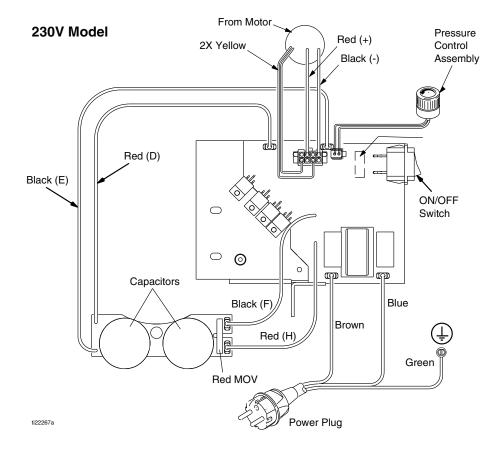


# Wiring Diagrams

### 110V UK



#### 230V



# Technical Specifications

# **Technical Specifications**

| 190/290/390  |  |  |  |  |
|--|--|--|--|--|
|  | US   | Metric                                       |  |  |
| Sprayer  |  |  |  |  |
| Maximum fluid working pressure   |  |  |  |  |
| 190  | 3000 psi   | 207 bar, 20.7 MPa                            |  |  |
| 290/390  | 3300 psi   | 228 bar, 22.8 MPa                            |  |  |
| Maximum Delivery   |  |  |  |  |
| 190 PC Classic, 190 PC Express   | 0.38 gpm   | 1.4 lpm                                      |  |  |
| 290/390 PC Classic, 390 PC,<br>NOVA 390 PC,<br>190 PC Express (17C384) | 0.47 gpm   | 1.8 lpm                                      |  |  |
| Maximum Tip Size   |  |  |  |  |
| 190 PC Classic, 190 PC Express   | 0.019  | 0.019  |  |  |
| 290/390 PC Classic, 390 PC,<br>NOVA 390 PC<br>190 PC Express (17C384)  | 0.021  | 0.021  |  |  |
| Fluid Outlet   | 1/4 in. npsm                                     | 1/4 in. npsm                                 |  |  |
| Cycles   | 700 per gallon                                   | 185 per liter                                |  |  |
| Generator Minimum  | 3000 W   | 3000 W                                       |  |  |
| 110–120V, A, Hz  | 1Ø, 1  | 3, 50/60                                     |  |  |
| 220–240V, A, Hz  | 1Ø, 8  | 3, 50/60                                     |  |  |
| Dimensions   |  |  |  |  |
| Height   |  |  |  |  |
| Stand  | 18.5 in.   | 47 cm  |  |  |
| Lo-Boy   | 22.5 in.   | 57.2 cm                                      |  |  |
| Hi-Boy   | 28.25 in. (Handle down)<br>38.25 in. (Handle up) | 71.8 cm (Handle down)<br>97.2 cm (Handle up) |  |  |
| Length   |  |  |  |  |
| Stand  | 16 in.   | 40.6 cm                                      |  |  |
| Lo-Boy   | 26.5 in.   | 67.3 cm                                      |  |  |
| Hi-Boy   | 23.25 in.  | 59.1 cm                                      |  |  |
| Width  |  |  |  |  |
| Stand  | 14 in.   | 35.6 cm                                      |  |  |
| Lo-Boy   | 20 in.   | 50.6 cm                                      |  |  |
| Hi-Boy   | 20.5 in.   | 52.1 cm                                      |  |  |
| Weight   |  |  |  |  |
| Stand  | 34 lb.   | 15.4 kg                                      |  |  |
| Lo-Boy   | 59 lb.   | 26.8 kg                                      |  |  |
| Hi-Boy   | 68.5 lb.   | 31.1 kg                                      |  |  |

### California Proposition 65

| 190/290/390   |   |       |  |  |  |  |  |
|---|---|-------|--|--|--|--|--|
|   | US Metric   |       |  |  |  |  |  |
| Noise** (dBa) @ 70 psi (0.48 MPa, 4.8 bar)  |   |       |  |  |  |  |  |
| Sound pressure  | 90 dBa  |       |  |  |  |  |  |
| Sound power   | 100   | 0 dBa |  |  |  |  |  |
| Materials of Construction   |   |       |  |  |  |  |  |
| Wetted materials on all models  | zinc- and nickel-plated carbon steel, nylon, stainless<br>steel, PTFE, Acetal, leather, UHMWPE, aluminum,<br>tungsten carbide, polyethylene, fluoroelastomer,<br>urethane |       |  |  |  |  |  |
| Notes   |   |       |  |  |  |  |  |
| * Startup pressures and displacement per cycle may vary based on suction condition, discharge head, air pressure, and fluid type. |   |       |  |  |  |  |  |
| ** Sound pressure measured 3 feet (1 meter) from equipment. Sound power measured per ISO-3744.                                    |   |       |  |  |  |  |  |

### **California Proposition 65**

#### **CALIFORNIA RESIDENTS**

<u> MARNING:</u> Cancer and reproductive harm – www.P65warnings.ca.gov.

### Graco Standard Warranty

### **Graco Standard Warranty**

Graco warrants all equipment referenced in this document which is manufactured by Graco and bearing its name to be free from defects in material and workmanship on the date of sale to the original purchaser for use. With the exception of any special, extended, or limited warranty published by Graco, Graco will, for a period of twelve months from the date of sale, repair or replace any part of the equipment determined by Graco to be defective. This warranty applies only when the equipment is installed, operated and maintained in accordance with Graco's written recommendations.

This warranty does not cover, and Graco shall not be liable for general wear and tear, or any malfunction, damage or wear caused by faulty installation, misapplication, abrasion, corrosion, inadequate or improper maintenance, negligence, accident, tampering, or substitution of non-Graco component parts. Nor shall Graco be liable for malfunction, damage or wear caused by the incompatibility of Graco equipment with structures, accessories, equipment or materials not supplied by Graco, or the improper design, manufacture, installation, operation or maintenance of structures, accessories, equipment or materials not supplied by Graco.

This warranty is conditioned upon the prepaid return of the equipment claimed to be defective to an authorized Graco distributor for verification of the claimed defect. If the claimed defect is verified, Graco will repair or replace free of charge any defective parts. The equipment will be returned to the original purchaser transportation prepaid. If inspection of the equipment does not disclose any defect in material or workmanship, repairs will be made at a reasonable charge, which charges may include the costs of parts, labor, and transportation.

THIS WARRANTY IS EXCLUSIVE, AND IS IN LIEU OF ANY OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING BUT NOT LIMITED TO WARRANTY OF MERCHANTABILITY OR WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE.

Graco's sole obligation and buyer's sole remedy for any breach of warranty shall be as set forth above. The buyer agrees that no other remedy (including, but not limited to, incidental or consequential damages for lost profits, lost sales, injury to person or property, or any other incidental or consequential loss) shall be available. Any action for breach of warranty must be brought within two (2) years of the date of sale.

GRACO MAKES NO WARRANTY, AND DISCLAIMS ALL IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, IN CONNECTION WITH ACCESSORIES, EQUIPMENT, MATERIALS OR COMPONENTS SOLD BUT NOT MANUFACTURED BY GRACO. These items sold, but not manufactured by Graco (such as electric motors, switches, hose, etc.), are subject to the warranty, if any, of their manufacturer. Graco will provide purchaser with reasonable assistance in making any claim for breach of these warranties.

In no event will Graco be liable for indirect, incidental, special or consequential damages resulting from Graco supplying equipment hereunder, or the furnishing, performance, or use of any products or other goods sold hereto, whether due to a breach of contract, breach of warranty, the negligence of Graco, or otherwise

#### FOR GRACO CANADA CUSTOMERS

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# Graco Information

### **Graco Information**

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For patent information, see www.graco.com/patents.

**TO PLACE AN ORDER,** contact your Graco distributor or call 1-800-690-2894 to identify the nearest distributor.

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Graco Headquarters: Minneapolis International Offices: Belgium, China, Japan, Korea

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